



**State of Rhode Island and Providence Plantations  
Office of the Secretary of State**

Fee: \$50.00

Division Of Business Services  
148 W. River Street  
Providence RI 02904-2615  
(401) 222-3040

**Business Corporation  
Annual Report**

Filing Period: January 1 - March 1

*In accordance with R.I.G.L. 7-1.2-1501(e), each corporation failing or refusing to file its annual report within thirty (30) days after the time prescribed by law (R.I.G.L. 7-1.2-1501 (c&d)) is subject to a penalty fee of \$25.00.*

**ANNUAL REPORT YEAR:** 2016

**1. Corporate ID No.** 000031463

**2. Name of Corporation** Perio Inc.

**3. Street Address Principal Business Office:**

No. and Street: 67 JEFFERSON BOULEVARD

City or Town: WARWICK

State: RI Zip: 02888 Country: USA

**4. Business Phone No.**

**5. State of Incorporation**

State: RI

**6. Brief Description of the Character of Business Conducted in Rhode Island**

PRACTICE OF DENTISTRY

**7. Names and Addresses of the Officers and Directors:**

**All officers and directors must be listed. If officers and/or directors have been elected, the title Incorporator is no longer applicable; please delete.**

Title	Individual Name First, Middle, Last, Suffix	Address Address, City or Town, State, Zip Code, Country
SECRETARY	BRENDA R. PIERCE, DDS	67 JEFFERSON BLVD WARWICK, RI 02888 USA
DIRECTOR	BRENDA R. PIERCE, DDS	67 JEFFERSON BLVD WARWICK, RI 02888 USA
DIRECTOR	MARTIN C. NAGER, DMD	67 JEFFERSON BLVD WARWICK, RI 02888 USA
PRESIDENT	MARTIN C NAGER DMD	67 JEFFERSON BOULEVARD WARWICK, RI 02888 USA

TREASURER	MARTIN C. NAGER, DMD	67 JEFFERSON BLVD WARWICK, RI 02888 USA
VICE PRESIDENT	BRENDA R. PIERCE, DDS	67 JEFFERSON BLVD WARWICK, RI 02888 USA

## 8. Shares Authorized and Issued

Class of Stock	Series of Stock	Par Value Per Share	Total Authorized Shares <i>Number of Shares</i>	Total Issued and Outstanding <i>Num of Shares</i>
CNP		\$0.0000	600.00	67

**9. This report must be executed on behalf of the corporation by an authorized representative. If the corporation is in the hands of a receiver or trustee, this report must be executed on behalf of the corporation by the receiver or trustee.**

**Signed this 24 Day of February, 2016 at 2:03:34 PM.** *This electronic signature of the individual or individuals signing this instrument constitutes the affirmation or acknowledgement of the signatory, under penalties of perjury, that this instrument is that individual's act and deed or the act and deed of the corporation, and that the facts stated herein are true, as of the date of the electronic filing, in compliance with R.I. Gen. Laws § 7-1.2.*

By MARTIN C. NAGER  
Signature of Authorized Representative of the Corporation

Form No. 630  
Revised 09/07

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