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ID Number: 61802



STATE OF RHODE ISLAND AND PROVIDENCE PLANTATIONS

Office of the Secretary of State Corporations Division 100 North Main Street Providence, Rhode Island 02903-1335

FILED

ARTICLES OF MERGER OR CONSOLIDATION INTO DEC 24 2002 By (244338

(To Be Filed In Duplicate Original)

Deutsche Nickel America, Inc.

(Insert full name of surviving or new entity on this line

			(Insert full name of surviving or	new entity on th	is line.)	
	SECTION I:	TO BE COMPLE	TED BY ALL MERGING OF	CONOC:		
<u>ы</u>	~~~	s of X Merger <u>or</u>	ns of the Rhode Island General Consolidation (check one be	l Laws, 1956, a ox only) for the	is amended, the under purpose of merging or o	consolidating them into or
	i. The name ar	nd type (for example	business corporation, non-profi ing entities and the states under			limited partnership, etc.)
	— Deu Cri	Name Name	merica, Inc. WIND ial Recycling, Inc. No.	Cor Cor	poration	State under whice entity is preamize Rhode Island Rhode Island
	Maor	num Diversified terion Holdings	40-11	~ cor	poration poration	Rhode Island
b.	. The laws of t	he state under which	each entity is organized permit	Cor	boration	Rhode Island
¢.	The full name which is to be	e of the surviving or n governed by the law	ew entity is Deutsche 1 vs of the state of Rhode	Nickel Amer	ica, Inc.	
d.	The attached prescribed by	i Plan of Merger or the laws of the state	Consolidation was duly author which each entity is organized	orized, approved	d, and executed by e	ach entity in the mann
e.	prescribed by the laws of the state under which each entity is organized. (Attach Plan of Merger or Consolidation) If the surviving entity's name has been amended via the merger, please state the new name:					
f.	inevocably an	mointe the Second	be governed by the laws of a single the state of Rhode Island, the ment of any obligation of any divided to accept the state as its agent to accept access of service shall be mailed	ornestic entity w	hich is a party to the	s surviving or new entity h process in Rhode Islar merger or consolidation; it, or proceeding; and the
g.	The future effe or, in the case shareholders of	ective date (which she e of a subsidiary me of the subsidiary corp	all be a date or time certain no parger, on or after the 30th day coration) of the merger or consol	nore than thirty after the mailin idation is (if upo	(30) days after the filing of a copy of the agr	g of the Articles of Merg- reement of merger to the

TO BE COMPLETED ONLY IF ONE OR MORE OF THE MERGING OR CONSOLIDATING ENTITIES I SECTION II: A BUSINESS CORPORATION PURSUANT TO TITLE 7, CHAPTER 1.1 OF THE RHODE ISLAN GENERAL LAWS, AS AMENDED.

a. If one or more of the merging or consolidating entities is a business corporation (except one whose shareholders are not require to approve the agreement under Section 7-1.1-67, or does not require shareholder approval pursuant to the laws of the sta under which the corporation is organized, in which event that fact shall be set forth), state below as to each business corporatio the total number of shares outstanding entitled to vote on the Plan of Merger or Consolidation, respectively, and, if the shares

•	*	Entitled to Vote	as a Class
Name of Business Corporation	Total Number of Shares Outstanding	Designation	Number of
Deutsche Nickel America, Inc. Criterion Industrial Recycling, Inc.	1,088	<u>of Class</u> Common Common	1 <u>Shares</u> 1 000
City Metal Co., Inc.	200	Common	$-\frac{100}{200}$
Magnum Diversified Industries, Inc	100	Common	100
Criterion Holdings, Inc.	1000.1	Common	1000.1

b. If one or more of the merging or consolidating entities is a business corporation (except one whose shareholders are not require to approve the agreement under Section 7-1.1-67, or does not require shareholder approval pursuant to the laws of the state under which the corporation is organized, in which event that fact shall be set forth), state below as to each business corporation the total number of shares voted for and against such plan, respectively, and as to each class entitled to vote thereon as a class state the number of shares of each class voted for and against the plan, respectively.

Total	Total	Entitle	ed to Vote as a Cl	ass
Name of Business Corporation Voted For Deutsche Nickel America, Inc 1000 Criterion Industrial Recycling, Inc. 100 City Metal Co., Inc. 200	Voted Against	Class Common Common	Voted For 1000	Voted Agains
Magnum Diversified Industries, Inc. 100		Common	200	$-\frac{0}{0}$
Criterion Holdings, Inc. 1000.1	0	Common	1000.1	0

- c. If the surviving or new entity is to be governed by the laws of a state other than Rhode Island, such surviving or new entity hereb agrees that it will promptly pay to the dissenting shareholders of any domestic entity the amount, if any, to which they shall be dissenting shareholders.
- d. Complete the following subparagraphs i,ii, and iii only if the merging business corporation is a subsidiary corporation of the surviving corporation.
 - i) The name of the subsidiary corporation is _____Criterion Industrial Recycling, Inc.
 - ii) State below the number of outstanding shares of each class of the subsidiary corporation and the number of the shares of each class of the subsidiary corporation owned by the surviving corporation.

	Number of Shares Outstanding of the Subsidiary Corporation	Designation of Class	Number of Shares of Subsidiary Corporation Owned by Surviving Corporation	Designation of Class
Criterion City Metal	Industrial Recycling, Inc. Co., Inc. 200	Common	100 200	of Class Common Common

iii) A copy of the plan of merger was mailed to shareholders of the subsidiary corporation on

SECTION III: TO BE COMPLETED ONLY IF ONE OR MORE OF THE MERGING OR CONSOLIDATING ENTITIES A NON-PROFIT CORPORATION PURSUANT TO TITLE 7, CHAPTER 6 OF THE RHODE ISLAN GENERAL LAWS, AS AMENDED.

a. If the members of any merging or consolidating non-profit corporation are entitled to vote thereon, attach a statement for <u>ea</u> such non-profit corporation which sets forth the date of the meeting of members at which the Plan of Merger or Consolidation w adopted, that a quorum was present at the meeting, and that the plan received at least a majority of the votes which members at the meeting or represented by proxy were entitled to cast; <u>OR</u> attach a statement for each such non-profit corporation which states that the plan was adopted by a consent in writing signed by all members entitled to vote with respect thereto.

b. If any merging or consolidating corporation has no members, or no members entitled to vote thereon, then as to <u>each</u> such no profit corporation attach a statement which states the date of the meeting of the board of directors at which the plan was adopted and a statement of the fact that the plan received the vote of a majority of the directors in office.

SECTION IV:	TO BE COMPLETED ONLY IF ONE OR MORE OF THE MERGING OR CONSOLIDATING ENTITIES
	GENERAL LAWS, AS AMENDED

 The agreement of merger or consolidation is partnership or other business entity and the add 	on file at the place of business of the surviving or resulting domestic lim
b. A copy of the agreement of merger or consolid other business entity, on request and without of interest in any other business entity which is to	lation will be furnished by the surviving or resulting domestic limited partnershipost, to any partner of any domestic limited partnership or any person holding
	• • • • • • • • • • • • • • • • • • •
SECTION V: TO BE COMPLETED BY ALL	MERGING OR CONSOLIDATING ENTITIES
DEUTSCHE NICK	EL AMERICA INC.
(\mathcal{L}_{α})	Print Entity Name
By: 100 / 100 &	President
Markus Parth Name of person signing	Title of person signing
By: Leon Ittel	CFO
Kevin Steele Name of person signing	Title of person signing
STATE OF Rhode Island	
COUNTY OF Providence	
In <u>Smithfield</u> on the appeared Markus Parth	is 18th day of December . 2002, before me perso
Procident	who, being duly sworn, declared that he/she is of the above-named entity and that he/she signed the foregoing document as stated and the stated are the stated as the stated are the stated as the stated are the stated as the stated are the stated are the stated as the stated are the stated a
authorized agent, and that the statements herein con	Notary Public My Commission Expires: Luwendia Antirose
	Term Expires: 8/30/2006
¢RITERIO	N_HOLDINGS, INC. ID#: 50320
By: Lall lee	Print Entity Name President
Markus Parth Name of person signing	
By: Xevm (Heele	Title of person signing
Kevin Steele Name of person signing	CFO Title of person signing
STATE OF _Rhode Island	Pillo of polooti signing
COUNTY OF Providence	
In Smithfield	
appeared Markus Parth	is day of December , 2002 , before me perso
President	who, being duly sworn, declared that he/che i
authorized agent, and that the statements herein cor	of the above-named entity and that he/she signed the foregoing document as
	Lewendia Anturose
	Notary Public
	My Commission Expires: Luwendia Antirose
	Term Expires: 8/30/2006
	,

ID#: 50320

SECTION IV: TO BE COMPLETED ONLY IF ONE OR MORE OF THE MERGING OR CONSOLIDATING ENTITIES A LIMITED PARTNERSHIP PURSUANT TO TITLE 7, CHAPTER 13 OF THE RHODE ISLAI GENERAL LAWS, AS AMENDED

a. The agreement of mercer or conclidation is	
partnership or other business entity and the addr	on file at the place of business of the surviving or resulting domestic limitess thereofis:
 A copy of the agreement of merger or consolidated other business entity, on request and without or interest in any other business entity which is to remark the contract of the c	ation will be furnished by the surviving or resulting domestic limited partnership ost, to any partner of any domestic limited partnership or any person holding nerge or consolidate.
SECTION V: TO BE COMPLETED BY ALL I	MERGING OR CONSOLIDATING ENTITIES
MAGNUM DAVERS	IFIED INDUSTRIES, INC.
By: 1001 / 000 6	Print Entity Name President
Markus Parth Name of person signing	Title of person signing
By: Sum Hills	CFO
Kevin Steele Name of person signing STATE OF Rhode Island	Title of person signing
COUNTY OF Providence	
(n. C-14151.11	
In <u>Smithfield</u> on this appeared Markus Parth	, before me persor
President	who, being duty sworn, declared that he/she is faired are true.
authorized agent, and that the statements herein conf	Tuwendia Antros
	Notary Public Luwendia Antirose My Commission Expires:
	rerm Expires: 8/30/2006
CRITERION INDUS	TRIAL RECYCLING INC.
By: 102 /cell	Print Entity Name
By: Name of person signifig	President
	Title of person signing
By: Name of person signing	CFO
701 1 7 1	Title of person signing
STATE OF Rhode Island COUNTY OF Providence	
	- 10th
In Smithfield , on this appeared Markus Parth	day of December , 2002 , before me perso
Procident	who, being duly sworp, declared that he/sha
authorized agent, and that the statements herein cont	
	1
	Xuurendia Antiros.
	Notary Public My Commission Expires:
	Luwendia Antirose
	Term Expires: 8/30/2006

ID#: 50320

SECTION IV: TO BE COMPLETED ONLY IF ONE OR MORE OF THE MERGING OR CONSOLIDATING ENTITIES A LIMITED PARTNERSHIP PURSUANT TO TITLE 7, CHAPTER 13 OF THE RHODE ISLAI GENERAL LAWS, AS AMENDED

 The agreement of merger or consolidation partnership or other business entity and the 	on is on file at the place of business of the surviving or resulting domestic limited address thereof is:
 A copy of the agreement of merger or con other business entity, on request and with interest in any other business entity which 	asolidation will be furnished by the surviving or resulting domestic limited partnership nout cost, to any partner of any domestic limited partnership or any person holding is to merge or consolidate.
	Leeessessessessessessessessessessessesse
SECTION V: TO BE COMPLETED BY	ALL MERGING OR CONSOLIDATING ENTITIES
CITY 1	METAL CO., INC.
() //	Print Entity Name
By: 104 / Cel	President
Markus Parth Name of person signing	Title of person signing
By: Learn fatta Kevin Steele Name of person signing	CFO
	Title of person signing
STATE OF Rhode Island	
COUNTY OF Providence	Ph
In Smithfield	on this day of December 2002
appeared Markus Parth	before me persor
President	of the above-parced entitles and the state of the above-parced entitles and the state of the sta
authorized agent, and that the statements herei	n contained are true.
	Suvendia Antripre
	Notary Public My Commission Expires: Luwendia Antirose
	Term Expires: 8/30/2006
4 0	Print Entity Name
By: / Cel (President
Markus Parth Name of person signing	Title of person signing
By: Kein Hell	CFO
Kevin Steele Name of person signing	Title of person signing
STATE OF Rhode Island	
COUNTY OF Providence	
n Smithfield	1 X X X
appeared Markus Parth	on this O day of December , 2002 , before me perso
President	who, being duly sworn, declared that have here
authorized agent, and that the statements hereit	of the above-named entity and that he/she signed the foregoing document as:
	A. A.
	(xumenena mines
	Notary Public My Commission Expires:

Luwendia Antirose Term Expires: 8/30/2006

PLAN OF MERGER

This Plan of Merger (hereinafter "Plan of Merger") is entered into as of December 31, 2002, by and among, each of Criterion Industrial Recycling, Inc., a Rhode Island corporation ("Criterion"), City Metal Co., Inc., a Rhode Island corporation ("City Metal"), Magnum Diversified Industries, Inc., a Rhode Island corporation ("MDI") and Criterion Holdings, Inc., a Rhode Island corporation ("CHI"), and Deutsche Nickel America, Inc., a Rhode Island corporation, formerly known as Criterion Metals, Inc. ("Survivor"), as the surviving corporation.

WHEREAS, The holders of all of the outstanding voting capital stock of each of Criterion, City Metal, MDI and CHI and the entire membership of the Board of Directors of each of Criterion, City Metal, MDI and CHI and the holders of all of the outstanding voting capital stock of Survivor and the entire membership of the Board of Directors of Survivor, deem it advisable that each of Criterion, City Metal, MDI and CHI be merged with and into Survivor, as the surviving corporation, as authorized by the provisions of §7-1.1-65 of the General Laws of Rhode Island (1956), as amended (hereinafter "Rhode Island Law"); and

WHEREAS, Survivor, by its Articles of Incorporation which were filed in the office of the Secretary of State of the State of Rhode Island, on September 11, 1990, has an authorized capital stock consisting of 5000 shares of common stock, \$1,000.00 par value per share, of which 1,000 shares are issued and outstanding; and

WHEREAS, Criterion, by its Articles of Incorporation, which were filed in the office of the Secretary of State of the State of Rhode Island, on October 4, 1995, has an authorized capital stock consisting of 8,000 shares of common stock, \$1.00 par value per share, of which 100 shares are issued and outstanding.

WHEREAS, City Metal, by its Articles of Incorporation, which were filed in the office of the Secretary of State of the State of Rhode Island, on July 3, 1961, has an authorized capital stock consisting of 600 shares of common stock, no par value per share, of which 200 shares are issued and outstanding.

WHEREAS, MDI, by its Articles of Incorporation, which were filed in the office of the Secretary of State of the State of Rhode Island, on September 14, 1990, has an authorized capital stock consisting of 8,000 shares of common stock, \$1.00 par value per share, of which 100 shares are issued and outstanding.

WHEREAS, CHI, by its Articles of Incorporation, which were filed in the office of the Secretary of State of the State of Rhode Island, on December 15, 1994, has an authorized capital stock consisting of 8,000 shares of common stock, \$1,000 par value per share, of which 1,000.1 shares are issued and outstanding.

NOW, THEREFORE, in accordance with Rhode Island Law, each of Criterion, City Metal, MDI and CHI shall be merged with and into Survivor as follows:

FIRST: As of December 31, 2002 ("Effective Time"), each of Criterion, City Metal, MDI and CHI shall be merged with and into Survivor such that Survivor shall be the surviving corporation.

SECOND: The manner of converting the outstanding shares of the capital stock of each of Criterion, City Metal, MDI and CHI into shares or other securities or obligations of the surviving corporation or of any other corporation, or in whole or in part, into cash or other consideration to be paid upon the surrender of each share of each of Criterion, City Metal, MDI and CHI shall be as follows:

As of the Effective Time, each issued and outstanding share of common stock of each of Criterion, City Metal, MDI and CHI shall, without any action on the part of the holder thereof, be canceled and be converted into and exchanged for zero (0) shares of fully paid and nonassessable common stock of Survivor.

THIRD: The terms and conditions of the merger provided for herein are as follows:

- A. The Articles of Incorporation of Survivor as in effect at the Effective Time shall be the Articles of Incorporation of the surviving corporation.
- B. The Bylaws of Survivor as in effect at the Effective Time shall be the Bylaws of the surviving corporation.
- C. The first annual meeting of the stockholders of Survivor held after the Effective Time shall be the annual meeting provided by the Bylaws thereof for the year 2003.
- D. The officers of Survivor, after the Effective Time, shall be those presently in office.
- E. Survivor shall pay all of the expenses incurred by the parties of carrying this Plan of Merger into effect and of accomplishing this merger.
- F. This Plan of Merger shall become effective as of the Effective Time upon filing in accordance with Rhode Island Law, as of which time the separate existence of each of Criterion, City Metal, MDI and CHI shall cease and each of Criterion, City Metal, MDI and CHI shall be merged into Survivor in accordance with the provisions of this Plan of Merger, whereupon Survivor shall possess all of the rights, privileges, powers and franchises of a public as well as a private nature, and be subject to all of the restrictions, disabilities and duties of each of Criterion, City Metal, MDI and CHI; and all property, real, personal and mixed and all debts due to each of Criterion, City Metal, MDI and CHI, on whatever account, and all other things in action, and all and every other

interest of, or belonging to, each of Criterion, City Metal, MDI and CHI, shall be vested in Survivor; and all property, rights, privileges, powers and franchises and all and every other interest shall be thereafter as effectively the property of Survivor as it was of each of Criterion, City Metal, MDI and CHI; and the title to any real estate vested by deed or otherwise in each of Criterion, City Metal, MDI and CHI shall not revert or be in any way impaired by reason of this merger, provided that all rights of creditors and all liens upon the property of each of Criterion, City Metal, MDI and CHI shall be preserved unimpaired and all debts, liabilities and duties of each of Criterion, City Metal, MDI and CHI shall thenceforth attach to Survivor and may be enforced against it to the same extent as if said debts, liabilities and duties had been incurred or contracted by it and, provided further, that the liabilities of each of Criterion, City Metal, MDI and CHI or of its shareholders or officers shall not be affected, nor shall the rights of the creditors thereof, or any person dealing with each of Criterion, City Metal, MDI and CHI be impaired by such a merger and any claim, action or proceeding pending by or against each of Criterion, City Metal, MDI and CHI may be prosecuted to judgment as if such merger had not taken place, or Survivor may be substituted in its place.

FOURTH: If at any time Survivor shall consider or be advised that any further assignments or assurances in law or other things are necessary or desirable to vest or to perfect or to confirm, or record or otherwise, in Survivor, the title to any property of each of Criterion, City Metal, MDI and CHI, acquired or to be acquired by this Plan of Merger, the proper officers of Survivor are fully authorized to execute and deliver any and all proper deeds, assignments and assurances in law or otherwise and to do all things necessary and proper in the name of each of Criterion, City Metal, MDI and CHI so as to vest, perfect or confirm title to such property in Survivor and otherwise carry out the purposes of this Plan of Merger.

FIFTH: Survivor reserves the right to amend, alter, change or repeal any provision of its Articles of Incorporation in the manner now or hereafter prescribed by the laws of the State of Rhode Island.

IN WITNESS WHEREOF, this Plan of Merger has been executed by the duly authorized officers of Survivor and each of Criterion, City Metal, MDI and CHI as of the day and year first above written.

Attest:

By:

Secretary

Criterion Industrial Reco

 $\mathbf{R}_{\mathbf{V}}$

President

Attest:

 $\mathbf{R}_{\mathbf{W}}$

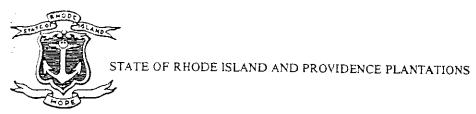
Secretary

City Metal

By:

Drecide

Attest:	Magnum Diversified Industries, Mc
By: Xum thele	By: President
Secretary Attest: By: Xeen Heels Secretary	Criterion Holdings., Inc. By: Dl. Col
Attest: By: Xevin Steels Secretary	Deutsche Nickel America, Inc.,. By: President



December 23, 2002

TO WHOM IT MAY CONCERN:

Re: DEUTSCHE NICKEL AMERICA, INC.

It appears from our records that the above named corporation has filed all the required Business Corporation Tax Returns due to be filed and paid all taxes indicated thereon and is in good standing with this Division as of this date regarding any liability under the Rhode Island Business Corporation Tax Law.

This letter is issued pursuant to the request of the above named corporation for the purpose of:

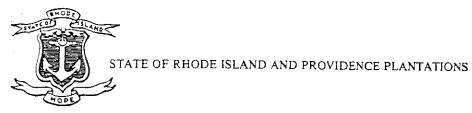
MERGER-CORPORATION IS THE SURVIVOR

Very truly yours,

R. Gary Clark
Tax Administrator

Edward J. Flanagan, Jr.

Chief Revenue Agent



December 23, 2002

TO WHOM IT MAY CONCERN:

Re: CRITERION HOLDINGS, INC.

It appears from our records that the above named corporation has filed all the required Business Corporation Tax Returns due to be filed and paid all taxes indicated thereon and is in good standing with this Division as of this date regarding any liability under the Rhode Island Business Corporation Tax Law.

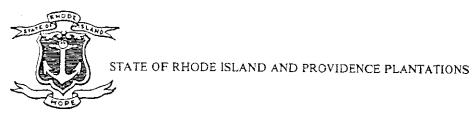
This letter is issued pursuant to the request of the above named corporation for the purpose of:

MERGER-CORPORATION IS NON-SURVIVOR

Very truly yours,

R. Gary Clark
Tax Administrator

Edward J. Flanagan, Jr. Chief Revenue Agent



December 23, 2002

TO WHOM IT MAY CONCERN:

Re: CITY MEDAL CO., INC.

It appears from our records that the above named corporation has filed all the required Business Corporation Tax Returns due to be filed and paid all taxes indicated thereon and is in good standing with this Division as of this date regarding any liability under the Rhode Island Business Corporation Tax Law.

This letter is issued pursuant to the request of the above named corporation for the purpose of:

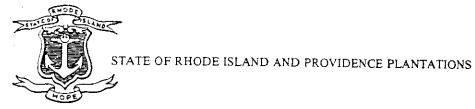
MERGER-CORPORATION IS NON-SURVIVOR

Very truly yours,

R. Gary Clark Tax Administrator

Kdward J Flan Edward J. Flanagan, J

Chief Revenue Agent



December 23, 2002

TO WHOM IT MAY CONCERN:

Re: CRITERION INDUSTRIAL RECYCLING, INC.

It appears from our records that the above named corporation has filed all the required Business Corporation Tax Returns due to be filed and paid all taxes indicated thereon and is in good standing with this Division as of this date regarding any liability under the Rhode Island Business Corporation Tax Law.

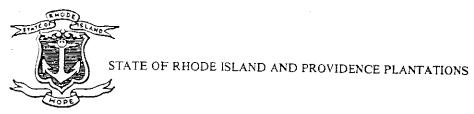
This letter is issued pursuant to the request of the above named corporation for the purpose of:

MERGER-CORPORATION IS NON-SURVIOVOR

Very truly yours,

R. Gary Clark
.. Tax Administrator

Chief Revenue Agent



December 23, 2002

TO WHOM IT MAY CONCERN:

Re: MAGNUM DIVERSIFIED INDUSTRIES, INC.

It appears from our records that the above named corporation has filed all the required Business Corporation Tax Returns due to be filed and paid all taxes indicated thereon and is in good standing with this Division as of this date regarding any liability under the Rhode Island Business Corporation Tax Law.

This letter is issued pursuant to the request of the above named corporation for the purpose of:

MERGER-CORPORATION IS NON-SURVOVOR

Very truly yours,

R. Gary Clark
Tax Administrator

Chief Revenue Agent