

Filing Fee: \$150.00



State of Rhode Island and Providence Plantations

OFFICE OF THE SECRETARY OF STATE
CORPORATIONS DIVISION
100 NORTH MAIN STREET
PROVIDENCE, RI 02903-1335

Corp. I.D. # 91317

BUSINESS CORPORATION

ARTICLES OF INCORPORATION

The undersigned acting as incorporator (s) of a corporation under Chapter 7-1.1 of the General Laws, 1956, as amended, adopt(s) the following Articles of Incorporation for such corporation:

FIRST: The name of the corporation is
Surface Finishing Technologies, Inc.

~~(A close corporation pursuant to § 7-1.1 of the General Laws, 1956, as amended) (circle if applicable)~~

SECOND: The period of its duration is (if perpetual, so state) perpetual

THIRD: The purpose or purposes for which the corporation is organized are:

To manufacture and sell plating equipment and to engage in and carry on any and all lawful acts or activities for which corporations may be organized under the Rhode Island Business Corporation Act, as amended.

95-114-01-01-01

SEP 13 1996
CL#63
BY 168059

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FOURTH: The aggregate number of shares which the corporation shall have authority to issue is:

(a) *If only one class:* Total number of shares 8,000 common

(If the authorized shares are to consist of one class only, state the par value of such shares or a statement that all of such shares are to be without par value.)

All shares shall have One (\$.01) Cent par value.

or

(b) *If more than one class:* Total number of shares

(State (A) the number of shares of each class thereof that are to have a par value and the par value of each share of each such class, and/or (B) the number of such shares that are to be without par value, and (C) a statement of all or any of the designations and the powers, preferences and rights, including voting rights, and the qualifications, limitations or restrictions thereof, which are permitted by the provisions of title 7 of the General Laws in respect of any class or classes of stock of the corporation and the fixing of which by the articles of association is desired, and an express grant of such authority as it may then be desired to grant to the board of directors to fix by vote or votes any thereof that may be desired but which shall not be fixed by the articles.)

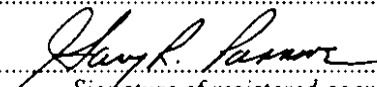
FIFTH: Provisions (if any) dealing with the preemptive right of shareholders pursuant to §7-1.1-24 of the General Laws, 1956, as amended:

The provisions of Section 7-1.1-24 of the General Laws of Rhode Island, 1956, as amended, are incorporated herein by reference and made a part hereof.

SIXTH: Provisions (if any) for the regulation of the internal affairs of the corporation:

All provisions relating to the regulation of the internal affairs of the corporation shall be contained in the bylaws.

SEVENTH: The address of the initial registered office of the corporation is
321 South Main Street, Suite 200, Providence, RI 02903 (add Zip Code)
and the name of its initial registered agent at such address is:
Gary R. Pannone


Signature of registered agent

EIGHTH: The number of directors constituting the initial board of directors of the corporation is ...Zero..... and the names and addresses of the persons who are to serve as directors until the first annual meeting of shareholders or until their successors are elected and shall qualify are:

(If this is a close corporation pursuant to §7-1.1-51 of the General Laws, 1956, as amended, state the name (s) and address (es) of the officers of the corporation.)

Name	Address
Directors to be Elected.	

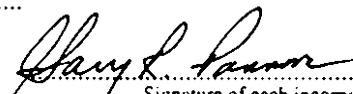
NINTH: The name and address of each incorporator is:

Name	Address
Gary R. Pannone	321 South Main Street, Providence, RI

TENTH: Date when corporate existence to begin (not more than 30 days after filing of these articles of incorporation):

Upon the filing of these Articles of Incorporation

Dated September 13, 1996


Signature of each incorporator
Gary R. Pannone

STATE OF RHODE ISLAND } City } of Providence
COUNTY OF Providence } In the Town }
in said County this 13th day of September, A.D. 19
then personally appeared before me Gary R. Pannone

each and all known to me and known by me to be the parties executing the foregoing instrument,
and they severally acknowledged said instrument by them subscribed to be their free act and
deed.

Bernadette A. Ferra
Notary Public

Bernadette A. Ferra
Commission Expires: June 20, 1997